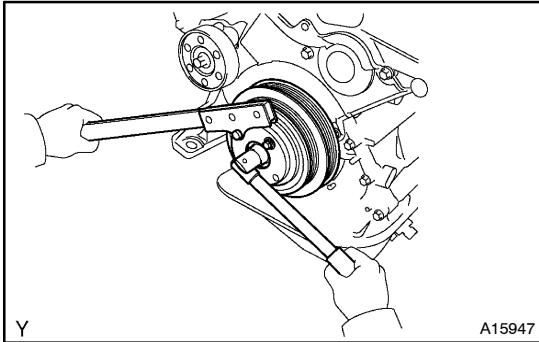


# ENGINE REAR OIL SEAL (1CD-FTV)

## REPLACEMENT

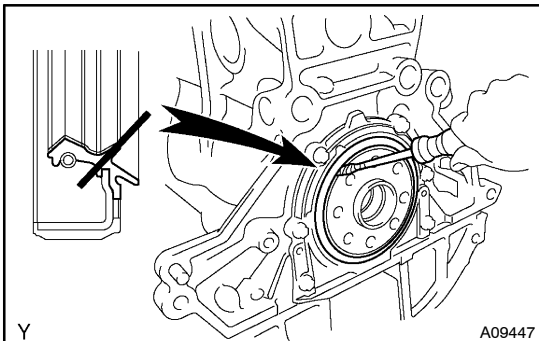
1. REMOVE MANUAL TRANSAXLE (See page 41-18)
2. REMOVE CLUTCH DISC ASSY (See page 42-20)



### 3. REMOVE FLYWHEEL SUB-ASSY

- (a) Fix the crankshaft with SST, then remove the flywheel.  
SST 09213-54015 (91651-60855), 09330-00021

### 4. REMOVE REAR END PLATE

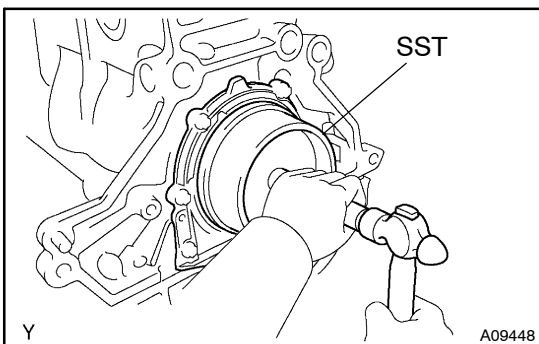


### 5. REMOVE ENGINE REAR OIL SEAL

- (a) Using a knife, cut off the oil seal lip.
- (b) Using a screwdriver, pry out the oil seal.

#### NOTICE:

After the removal, check if the crankshaft is not damaged.  
If there is, mend it with a sandpaper (#400).



### 6. INSTALL ENGINE REAR OIL SEAL

- (a) Apply MP grease to a new oil seal lip.

#### NOTICE:

Keep the lip off foreign materials.

- (b) Using SST and a hammer, tap in the oil seal until its surface is flush with the rear oil seal retainer edge.

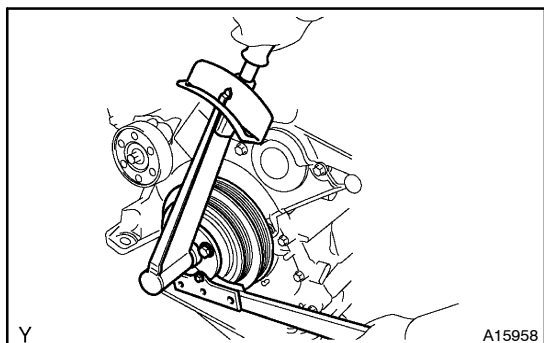
SST 09223-15030, 09950-70010 (09951-07100)

#### NOTICE:

Wipe off extra grease on the crankshaft.

### 7. INSTALL REAR END PLATE

**Torque: 8.4 N·m (86 kgf·cm, 74 in·lbf)**

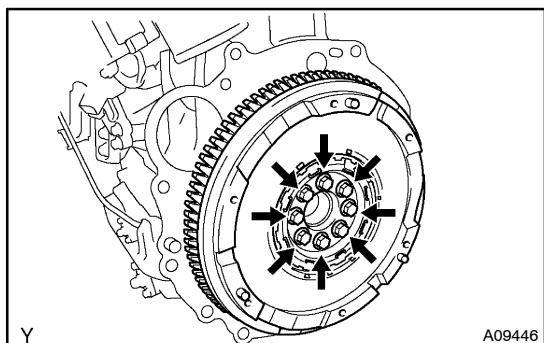


## 8. INSTALL FLYWHEEL SUB-ASSY

- (a) Fix the crankshaft with SST.  
SST 09213-54015 (91651-60855), 09330-00021
- (b) Clean the bolt and the bolt hole.
- (c) Apply Adhesive to the bolts.

**Adhesive:**

**Part No. 08833-00070, THREE BOND or equivalent**



- (d) Install and uniformly tighten the 8 bolts in several passes and in the sequence shown.

**Torque: 88 N·m (900 kgf·cm, 65 ft·lbf)**

## 9. INSTALL CLUTCH DISC ASSY

(See page 42-20)

SST 09301-00220

## 10. INSTALL MANUAL TRANSAXLE (See page 41-18)